# **User Manual**

# Hybrid 6KW INVERTER / CHARGER

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#### **ABOUT THIS MANUAL**

#### **Purpose**

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

#### **Scope**

This manual provides safety and installation guidelines as well as information on tools and wiring.

#### SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

#### INTRODUCTION

This hybrid PV inverter can provide power to connected loads by utilizing PV power, utility power and battery power.

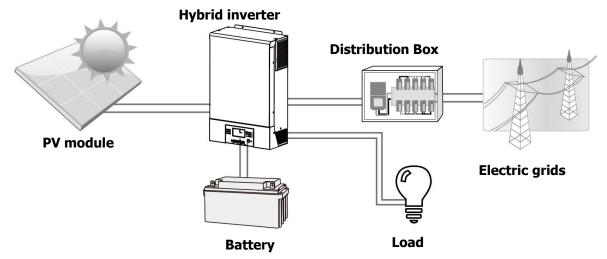
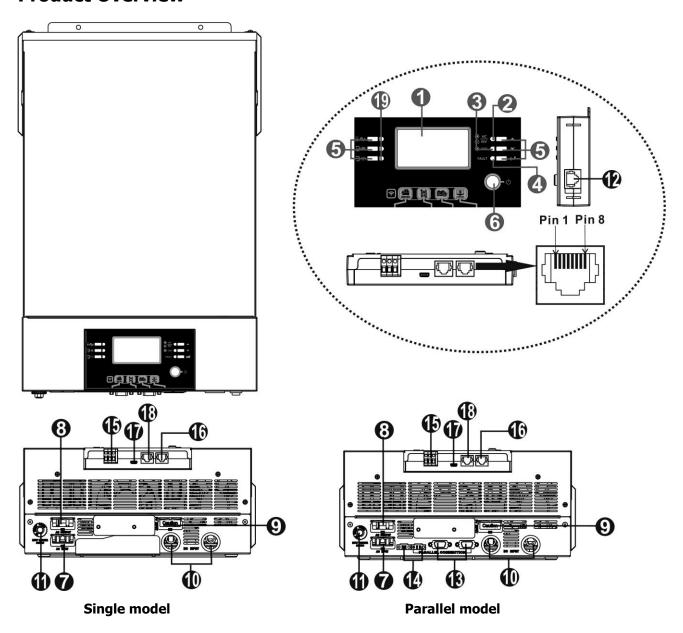


Figure 1 Basic hybrid PV System Overview

Depending on different power situations, this hybrid inverter is designed to generate continuous power from PV solar modules (solar panels), battery, and the utility. When MPP input voltage of PV modules is within acceptable range (see specification for the details), this inverter is able to generate power to feed the grid (utility) and charge battery. **Never connect the positive and negative terminals of the solar panel to the ground.** See Figure 1 for a simple diagram of a typical solar system with this hybrid inverter.

#### **Product Overview**



**NOTE:** For parallel model installation and operation, please check separate parallel installation guide for the details.

- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input connectors
- 8. AC output connectors (Load connection)
- 9. PV connectors
- 10. Battery connectors
- 11. Circuit breaker

- 12. Remote LCD panel communication port
- 13. Parallel communication port
- 14. Current sharing port
- 15. Dry contact
- 16. RS-232 communication port
- 17. USB communication port
- 18. BMS communication port: CAN, RS-485 or RS-232
- 19. LED indicators for USB function setting / Output source priority timer / Charger source priority setting

#### **INSTALLATION**

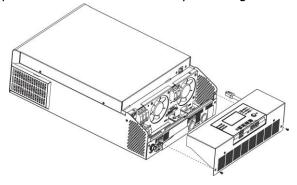
#### **Unpacking and Inspection**

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:



#### **Preparation**

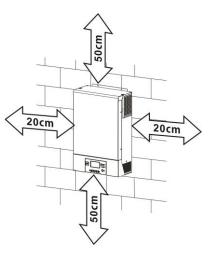
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



## **Mounting the Unit**

Consider the following points before selecting where to install:

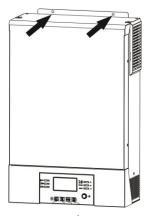
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface.
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.





#### SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



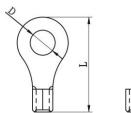
#### **Battery Connection**

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

## Ring terminal:

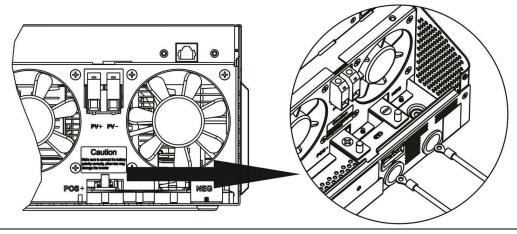


#### **Recommended battery cable and terminal size:**

Model	Typical	Battery	Wire Size	Ring Terminal		Torque	
	Amperage	Capacity		Cable	Dimer	nsions	Value
				mm²	D (mm)	L (mm)	
6KW TWIN	137A	200AH	1*2AWG	38	6.4	33.2	2~3 Nm

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the nuts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





**WARNING: Shock Hazard** 

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

#### **AC Input/Output Connection**

**CAUTION!!** Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

**CAUTION!!** There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

**WARNING!** All wiring must be performed by a qualified personnel.

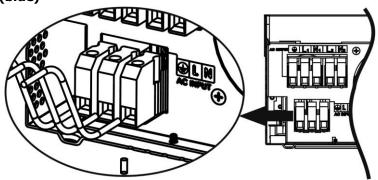
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

#### Suggested cable requirement for AC wires

Model	Gauge	Torque Value
6KW TWIN	10 AWG	1.2~ 1.6 Nm

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeve 10mm for eight conductors. And shorten phase L and neutral conductor 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor ( ) first.
  - **Ground** (yellow-green)
  - L→LINE (brown or black)
  - N→Neutral (blue)

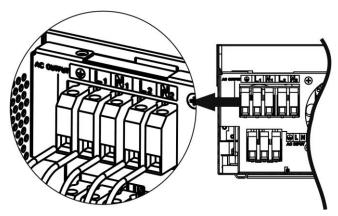




#### **WARNING:**

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor ( ) first.
  - **Ground** (yellow-green)
  - L1→LINE (brown or black)
  - N1→Neutral (blue)
  - L2→LINE (brown or black)
  - N2→Neutral (blue)



5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

#### **PV** Connection

**CAUTION:** Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING:** Please switch off the inverter before you connect PV modules. Otherwise, it will damage the inverter

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
6KW TWIN	27A	10AWG	2.0~2.4Nm

#### **PV Module Selection:**

When selecting proper PV modules, please be sure to consider below parameters:

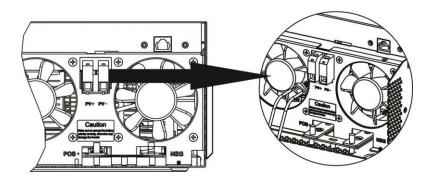
- 1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode				
INVERTER MODEL	6KW TWIN			
Max. PV Array Open Circuit Voltage	500 Vdc			
PV Array MPPT Voltage Range	120~430Vdc			
MPP Number	1			

Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.



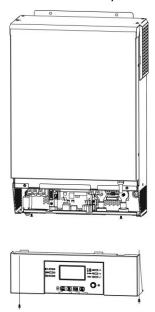


**Recommended PV module Configuration** 

PV Module Spec.	Total solar input power	Solar input	Q'ty of modules	
(reference)	1500W	6 pieces in series	6 pcs	
- 250Wp	2000W	8 pieces in series	8 pcs	
- Vmp: 30.7Vdc - Imp: 8.15A	2750W	11 pieces in series	11 pcs	
- Voc: 37.4Vdc	3000W	6 pieces in series	12 pcs	
- Isc: 8.63A		2 strings in parallel	•	
- Cells: 60	4000W	8 pieces in series 2 strings in parallel	16 pcs	
	FOOOW	10 pieces in series	20	
	5000W	2 strings in parallel	20 pcs	
	6000W	12 pieces in series	24 pcs	
	OOOOVV	2 strings in parallel	2τ μω	

## **Final Assembly**

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



#### **Communication Connection**

#### **Serial Connection**

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

#### **Wi-Fi Connection**

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users

have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with SolarPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.



## **Dry Contact Signal**

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	Condition			Dry contact port: NG G NO		
					NC & C	NO & C
Power Off	Unit is off	and	d no output is	powered.	Close	Open
	Output is	pov	vered from Util	lity.	Close	Open
	Output	is	Program 01	Battery voltage < Low DC warning	Open	Close
	powered		set as SUB	voltage	Орен	Ciose
	from			Battery voltage > Setting value in		
	Battery	or		Program 21 or battery charging	Close	Open
Power On	Solar.			reaches floating stage		
			Program 01	Battery voltage < Setting value in	Onon	Close
			is set as	Program 20	Open	Close
			SBU	Battery voltage > Setting value in		
				Program 21 or battery charging	Close	Open
				reaches floating stage		

## **OPERATION**

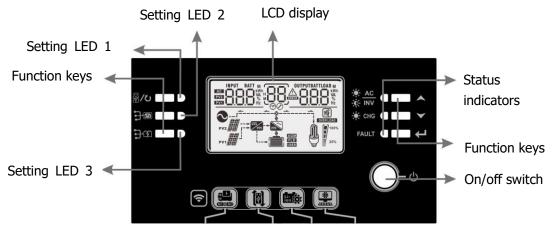
#### **Power ON/OFF**



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch to turn on the unit.

## **Operation and Display Panel**

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



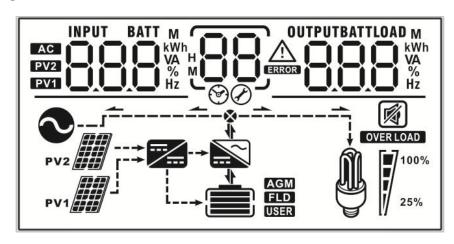
#### **LED Indicators**

LED Indicator			Messages	
Setting LED1 Green		Green	Solid On	Reserved
Setting	LED2	Green	Solid On	Reserved
Setting	LED3	Green	Solid On	Reserved
	<b>★ AC</b> <b>★ INV</b> Gre		Solid On	Output is powered by utility in Line mode.
			Flashing	Output is powered by battery or PV in battery mode.
Status	-X- cuc	Solid On		Battery is fully charged
Status Indicator -		Green	Flashing	Battery is charging.
FAULT		Dod	Solid On	Fault mode
		Red	Flashing	Warning mode

#### **Function Keys**

Functio	on Key	Description
⊕/ひ		
	Reserved	Reserved
<del>]</del> *\$	Reserved	Reserved
<b>^</b>	Up	To previous selection
<b>\</b>	Down	To next selection
$\leftarrow$	Enter	To confirm/enter the selection in setting mode

## **LCD Display Icons**



Icon	Function				
Input source information					
AC	Indicates the AC ir	nput			
PV1	Indicates the PV1	panel input			
Left digital display information					
INPUT BATT M  AG  PV2  W  Hz  Hz	Indicate input volt charger current	age, input frequen	cy, battery voltage,	PV voltage,	
Middle digital display information					
88	Indicates the setting	ng programs.			
	Indicates the warr	ing and fault code	s.		
ERROR	Warning: Flashing		rning code		
	Fault: display	with faul	t code		
Right digital display information					
OUTPUTBATTLOAD  M kWh yA % Hz	Indicate the output voltage, output frequency, load percent, load VA, load W, PV charger power, DC discharging current.				
Battery information					
	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% and charging status.				
Load information					
OVERLOAD	Indicates overload				
	Indicates the load	level by 0-24%, 25	5-50%, 50-74%, ar	nd 75-100%.	
<b>M 1</b> 100%	0%~25%	25%~50%	50%~75%	75%~100%	
25%	100% 100% 100% 100% 100% 100% 100% 100%				
Mode operation information					
•	Indicates unit con	nects to the mains.			

PV1	Indicates unit connects to the 1 <sup>st</sup> PV panel	
<del></del>	Indicates the solar charger is working	
	Indicates the DC/AC inverter circuit is working.	
Mute operation		
	Indicates unit alarm is disabled.	

## **LCD Setting**

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Program	Description	Selectable option	
00	Exit setting mode	Escape  O  ESC	
		SUB(default)	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
01	Output source priority selection	SBU O <sub>Ø</sub> I SbU	Solar energy provides power to the loads as first priority.  If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time.  Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 20 or
	AC input voltage range	Appliances (default)	solar and battery is not sufficient.  If selected, acceptable AC input voltage range will be within 90-280VAC.
02		OZ UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.

		220Vac	230V (Default)
		03 550,	03, 530,
03	Output voltage	Ø	- <u>∞</u> 10
		240Vac	
		n <sup>2</sup> 540,	
0.4		50Hz (default)	60Hz
04	Output frequency	UY 50 <sub>**</sub>	04 60*
		Charge battery first	Solar energy provides power to
		(default)	charge battery as first priority.
05	Solar supply priority	05 PFA	
		Power the loads first	Solar energy provides power to the
		0 <u>5</u> LbU	loads as first priority.
	Overload bypass:	Bypass disable	Bypass enable (default)
06	When enabled, the unit will transfer to line mode if overload occurs in battery mode.	0 <u>0</u>	0 <u>\$</u> 646
		Restart disable	Restart enable
07	Auto restart when overload	(default)	0) FFE
	occurs	U <sub>®</sub> l FF9	
		Restart disable (default)	Restart enable
08	Auto restart when over temperature occurs		UB FFE
		որ ԲԻժ	
		Feed to grid disable (default)	If selected, solar energy is not allowed to feed to the grid.
	Solar energy feed to grid configuration	-	
09		n <sup>8</sup> 2⊦9	
		Feed to grid enable	If selected, solar energy is allowed to
		09 CHE	feed to the grid.
		_	l is working in Line, Standby or Fault
	Charger source priority:		can be programmed as below:
10	To configure charger source	Solar first	Solar energy will charge battery as first priority.
	priority	الإلا (SO ا	Utility will charge battery only when
		<b>€</b>	solar energy is not available.

		Solar ar	nd Utility t)		nergy and utility at the same tin	_
			SNU			
		Only So	050		nergy will be the no matter utility	
		saving i	mode, only sola	r energy	ng in Battery mo can charge bat available and s	tery. Solar
11	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (de	efault)	_	range is from 1 ent of each click	
		2A	2^	10A	10^	
		20A	20°	30A (de	efault)	
		40A	40^	50A	S0 <sup>,</sup>	
13	Maximum utility charging current	60A	50 <sup>^</sup>	70A	☐ A	
		80A Ø	80^	90A	90^	
		100A	100 A	110A	^	
		120A	150 •			

charge voltage and low DC cut voltage can be set up in progration in the program of 11, 17 and 19 will be automatically set who need for further setting.  WECO battery  WECO battery  WECO battery  If selected, programs of 11, 17, and 20 will be auto-configured battery supplier recommended need for further adjustment. Programs of 20 and 21 parame refer to SOC of battery.  Soltaro battery  If selected, programs of 11, 17, and 19 will be automatically set who need for further setting.  If selected, programs of 11, 17, and 19 will be automatically set who need for further setting.  LIb-protocol compatible battery  WECO battery  If selected, programs of 11, 17, and 19 will be automatically set up. need for further setting.  Select "LIb" if using Lithium b. compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Bulk charging voltage (C.V voltage)  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is			AGM (default)	Flooded
charge voltage and low DC cut voltage can be set up in prograt 18 and 19.  Pylontech battery  Pylontech battery  If selected, programs of 11, 17 and 19 will be automatically se No need for further setting.  WECO battery  If selected, programs of 11, 17, and 20 will be auto-configured battery supplier recommended need for further adjustment. Programs of 20 and 21 parame refer to SOC of battery.  Soltaro battery  If selected, programs of 11, 17 and 19 will be automatically se No need for further setting.  If selected, programs of 11, 17 and 19 will be automatically se No need for further setting.  Select "LIb" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Setting range is from 48.0V to 64.0V. Increment set up. Se			' ' I II II I	lA EF9
voltage can be set up in progra 18 and 19.  Pylontech battery  If selected, programs of 11, 17, and 19 will be automatically se No need for further setting.  WECO battery  If selected, programs of 11, 17, and 20 will be auto-configured battery supplier recommended need for further adjustery. Programs of 20 and 21 parame refer to SOC of battery.  Soltaro battery  If selected, programs of 11, 17, and 19 will be automatically se No need for further setting.  LIb-protocol compatible battery  Voltage of further setting.  LIb-protocol compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26 and 29 will be automatically set up. need for further setting. Pic contact the battery supplier for installation procedure.  Default setting: 56.4V  LIB-protocol compatible to Lib protocol. If selected, programs of 02, 26 and 29 will be automatically set up. No need for further setting. Pic contact the battery supplier for installation procedure.  Default setting: 56.4V  LIB-protocol compatible to Lib protocol. If selected, programs of 02, 26 and 29 will be automatically set up. No need for further setting. Pic contact the battery supplier for installation procedure.  Default setting: 56.4V  LIB-protocol compatible to Lib protocol. If selected, programs of 02, 26 and 29 will be automatically set up. No need for further setting. Pic contact the battery supplier for installation procedure.  Default setting: 56.4V  LIB-protocol compatible to Lib protocol. If selected in program 14, this program is the protocol. If selected, programs of 02, 26 and 29 will be automatically set up. Selected in program 14, this program is the protocol. If selected, programs of 02, 26 and 29 will be automatically set up. Selected in program of 02, 26 and 29 will be automatically set up. Selected in program 14, this program is the protocol. If selected, programs of 02, 2			User-Defined	If "User-Defined" is selected, battery
and 19 will be automatically se No need for further setting.  WECO battery  If selected, programs of 11, 17, and 20 will be auto-configured battery supplier recommended need for further adjustment. Programs of 20 and 21 parame refer to SOC of battery.  Soltaro battery  If selected, programs of 11, 17, and 19 will be automatically se No need for further setting.  LIb-protocol compatible battery  LIb-protocol compatible battery  WECO battery  If selected, programs of 11, 17, and 19 will be automatically se No need for further setting.  Select "LIb" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  3rd party Lithium If selected, programs of 02, 26 and 29 will be automatically set No need for further setting. Pic contact the battery supplier for installation procedure.  Default setting: 56.4V  LID Self-defined is selected in program 14, this program is set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  FLU Self-defined is selected in Program 14, this program is set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V			¼ USE	charge voltage and low DC cut-off voltage can be set up in program 17, 18 and 19.
No need for further setting.  WECO battery  If selected, programs of 11, 17, and 20 will be auto-configured battery supplier recommended need for further adjustment. Programs of 20 and 21 parame refer to SOC of battery.  Soltaro battery  If selected, programs of 11, 17, and 19 will be automatically se No need for further setting.  LIb-protocol compatible battery  Compatible battery  Weco battery  If selected, programs of 11, 17, and 19 will be automatically se No need for further setting.  Select "LIb" if using Lithium bit selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  Po battery  If selected, programs of 02, 26, 29 will be automatically set up. Selected in program of 02, 26, 29 will be automatically set up. Selected in program of 02, 26, 29 will be automatically set up. Selected in program of 02, 26, 29 will be automatically set up. Selected, programs of 02, 26, 29 will be automatically set up.			Pylontech battery	If selected, programs of 11, 17, 18
and 20 will be auto-configured battery supplier recommended need for further adjustment. Programs of 20 and 21 parame refer to SOC of battery.  Soltaro battery  If selected, programs of 11, 17 and 19 will be automatically se No need for further setting.  Lib-protocol compatible battery  Lib-protocol compatible battery  Who need for further setting.  Select "Lib" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  Lib protocol Select "Lib" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  Lib protocol Select "Lib" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  Lib protocol Select "Lib" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  Lib protocol Select "Lib" if using Lithium be compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  Lib protocol Compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V			14 PYL	and 19 will be automatically set up.  No need for further setting.
Soltaro battery    Soltaro battery	14	Battery type	7	If selected, programs of 11, 17, 18, 19 and 20 will be auto-configured per battery supplier recommended. No need for further adjustment.  Programs of 20 and 21 parameters
and 19 will be automatically se No need for further setting.  LIb-protocol compatible battery compatible to Lib protocol. If selected, programs of 02, 26, 29 will be automatically set up. need for further setting.  3rd party Lithium battery lip				,
compatible battery  compatible to Lib protocol. If selected, programs of 02, 26, 2  29 will be automatically set up. need for further setting.  3rd party Lithium  battery  line line and 29 will be automatically set up. No need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  Figure 18  Floating charging voltage			Soltaro battery	and 19 will be automatically set up.
battery  In and 29 will be automatically see No need for further setting. Ple contact the battery supplier for installation procedure.  Default setting: 56.4V  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  Floating charging voltage			compatible battery	selected, programs of 02, 26, 27 and 29 will be automatically set up. No
Default setting: 56.4V  Bulk charging voltage (C.V voltage)  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  BATT  V  Default setting: 54.0V  Default setting: 54.0V			·	If selected, programs of 02, 26, 27 and 29 will be automatically set up.
Bulk charging voltage (C.V voltage)  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  BATT  BATT  V  Default setting: 54.0V				No need for further setting. Please contact the battery supplier for installation procedure.
Bulk charging voltage (C.V voltage)  If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  BATT  V  BATT  V  BATT  V			Default setting: 56.4V	
If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 64.0V. Increment each click is 0.1V.  Default setting: 54.0V  Floating charging voltage	17		[	17 58.4°
18 Floating charging voltage		,	set up. Setting range i	, , , ,
	18	Floating charging voltage	ելս ¦	B 54.0°
If self-defined is selected in program 14, this program set up. Setting range is from 48.0V to 60.0V. Increment each click is 0.1V.			set up. Setting range i	
Default setting: 40.8V  Low DC cut off battery voltage setting  Default setting: 40.8V	19		Default setting: 40.8V	3 408°

19	Low DC cut off battery voltage setting	set up. Setting range is feach click is 0.1V. Low D	d in program 14, this program can be from 40.8V to 48.0V. Increment of C cut-off voltage will be fixed to what percentage of load is connected.  If any type of lithium battery is selected in program 14, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 80%. Increment of each click is 5%.
20	Battery stop discharging voltage when grid is available	default setting: 46V  BATT  10% (default)  SOC 20 ***  **ATT	Setting range is from 44V to 51V and increment of each click is 1V.  If any type of lithium battery is selected in program 14, this setting will change to SOC automatically.  Adjustable range is from 5% to
21	Battery stop charging voltage when grid is available	Battery fully charged    Continue	95%. Increment of each click is 5%.  The setting range is FUL and then from 48V to 58V and increment of each click is 1V.
		30% (default) 500 2 3 30%	If any type of lithium battery is selected in program 14, this setting will change to SOC automatically. Adjustable range is from 10% to 100%. Increment of each click is 5%.
22	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen	If selected, the display screen will stay at latest screen user finally switches.

		Backlight on (default)	Backlight off
23	Backlight control		
23	Backlight control	5% FOU	<
		Alarm on (default)	Alarm off
24	Alarm control	DI	DU COC
27	Admi condoi	c2 PN11	c <sup>⊘</sup> PNF
		Alarm on (default)	Alarm off
25	Beeps while primary source is	25 nnn	25 იიი
	interrupted	ra Huii	רא אחג
		Record enable	Record disable (default)
27	Record Fault code	5 <u>)</u> EEU	5J F92
		<b>-</b> ∅'   <b>-</b>  1	<b>~</b> ∅'
		Single: This inverter is used in single phase	Parallel: This inverter is operated in parallel system.
		application.	
			cå PRL
		CB 51 5	•
		L1 phase	The inverter is operated in L1 phase
	AC output mode *This setting is only available	28 30!	in 3-phase application.
28	when the inverter is in standby		
	mode (Switch off).	L2 phase	The inverter is operated in L2 phase in 3-phase application.
		58 365	iii 5 phase application.
		L3 phase	The inverter is operated in L3 phase
		70	in 3-phase application.
		c¤ 363	
		Not reset(Default)	Reset
29	Reset PV energy storage	29 NH	29 F28
			<b>⊗</b> , • • • • • • • • • • • • • • • • • •
		00:00 (Default)	
	Start charging time for AC	∞clo 25	) 000
30	charger	~5 <u>+</u> 8 31	
		The setting range of star 00:00 to 23:00, increment	t charging time for AC charger is from of each click is 1 hour.
		00:00 (Default)	ic of Cach Check to 1 Hours
31	Stop charging time for AC	-	
21	charger	™5E8 3 ©0	1 000
		<b></b> 90	)

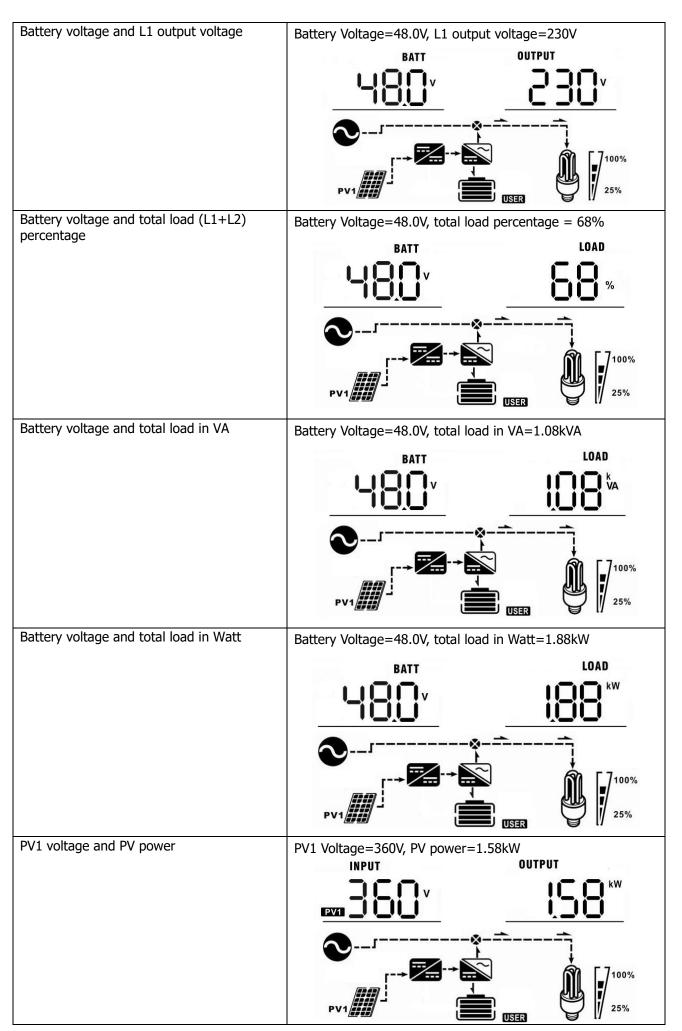
		The setting range of stop charging time for AC charger is from 00:00 to 23:00, increment of each click is 1 hour.	
32	Scheduled time for AC output on	00:00 (Default)  The setting range of scheduled Time for AC output on is from 00:00 to 23:00, increment of each click is 1 hour.	
33	Scheduled time for AC output off	00:00(Default)  The setting range of scheduled Time for AC output off is from 00:00 to 23:00, increment of each click is 1 hour.	
34	Set country customized regulations	India(Default)  If selected, acceptable feed-in grid voltage range will be 195.5~253VAC. Acceptable feed-in grid frequency range will be 49~51Hz.  Germany  If selected, acceptable feed-in grid voltage range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 47.5~51.5Hz.  South America  If selected, acceptable feed-in grid voltage range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 184~264.5VAC. Acceptable feed-in grid frequency range will be 57~62Hz.	
60	Low DC cut off voltage on 2nd AC output	Default setting: 40.8V  Setting range is from 40.8V to 48.0V. Increment of each click is 0.1V. This low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.  O% (default)  BATT  %  If any type of lithium battery is selected in program 14, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 5%.	

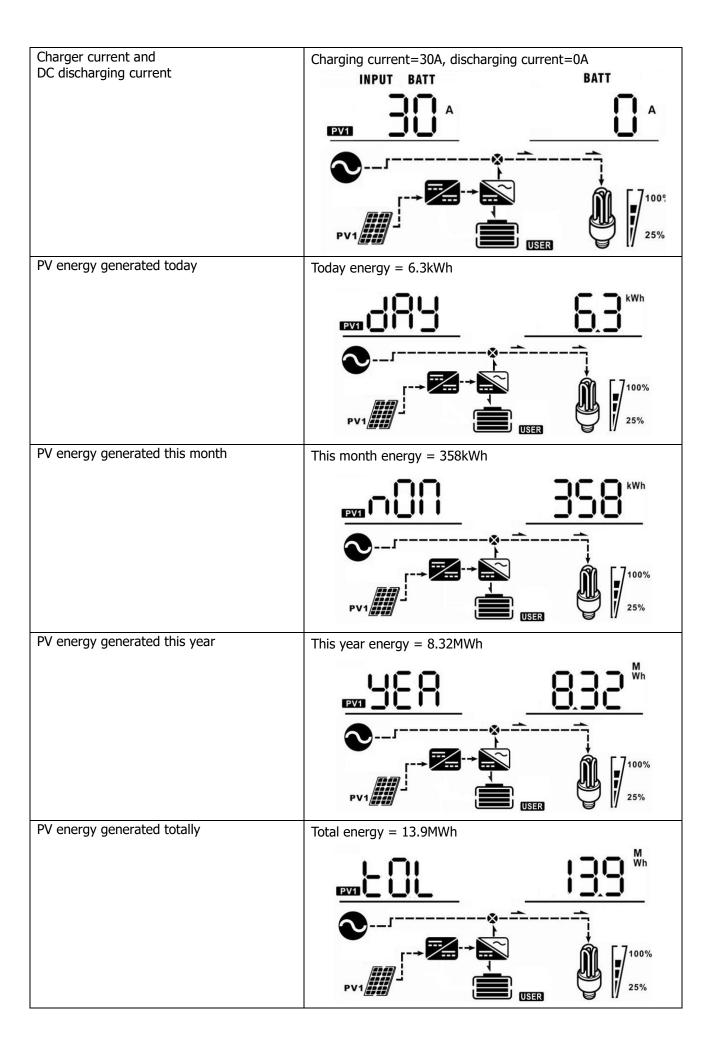
		Disable (Default)
61	Setting discharge time on the 2nd output	Setting range is disable and then from 0 min to 990 min.  Increment of each click is 5 min.  *If the battery discharge time exceeds the setting time in program 61 and the program 60 function is not triggered, the output will be turned off.
62	Scheduled time for 2nd AC output on	O0:00 (Default)  Setting range is from 00:00 to 23:00. Increment of each click is 1 hour.  Within scheduled on/off time setting in program 62 and 63, 2nd AC output will be turn off based on the setting value in program 60 or 61.
63	Scheduled time for 2nd AC output off	O0:00(Default)  Setting range is from 00:00 to 23:00. Increment of each click is 1 hour.  Within scheduled on/off time setting in program 62 and 63, 2nd AC output will be turn off based on the setting value in program 60 or 61.
96	Time setting – Hour	For hour setting, the range is from 00 to 23.
97	Time setting– Day	For day setting, the range is from 00 to 31.
98	Time setting– Month	For month setting, the range is from 01 to 12.
99	Time setting – Year	For year setting, the range is from 16 to 99.

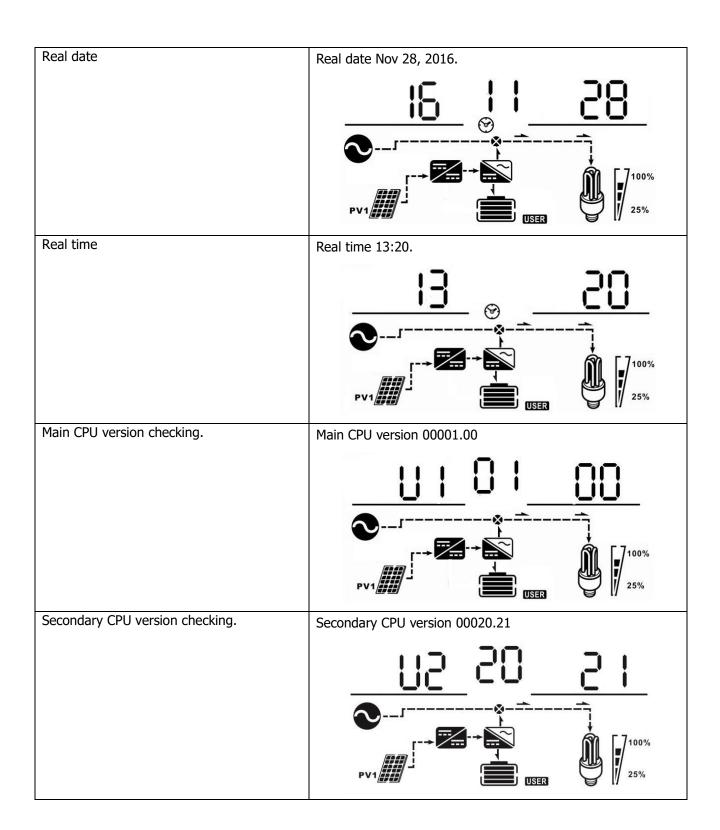
## **Display Setting**

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main board firmware version and SCC firmware version.

Select item	LCD display
Input voltage and L1 output voltage (Default Display Screen)	Input voltage = 230V, L1 output voltage=230V  OUTPUT  OUTPUT
L2 output voltage	L2 output voltage = 230V  OUTPUT  OUTPUT  OUTPUT  100% 25%
Input frequency and L1 output frequency	Input frequency=50.0Hz, L1 output frequency=50.0Hz  OUTPUT  OUTPUT  AG  D  Hz  D  100% 25%
L2 output frequency	L2 output frequency=50.0Hz  OUTPUT  SOLUTION  Hz  PV1  USER  OUTPUT  SOLUTION  25%







## **Operating Mode Description**

Operating mode	Behaviors	LCD display
Standby mode  Note:  *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.  *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output power, solar or utility charger available	Battery is charged by PV energy.  Battery is charged by utility and PV energy.  Battery is charged by PV energy and feed PV energy to grid.  No charging.
Line mode	Output power from utility. Charger available	Utility charges battery and provides power to load.  Utility and battery power provide power to load.  PV energy, battery power and utility provide power to load.  PV1  PV1  PV1  PV1  PV1  PV1  PV1  PV

	T	Divining the state of the state
		PV energy and utility charge battery, and utility provides power to load.
		PV1 AGM 25%
	Output power from	PV energy charges battery, utility and PV energy provide power to the load.
Line mode	Output power from utility. Charger available	PV1
		PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid.
		PV1 AGM 25%
		PV energy and battery energy supply power to the load.
		AGM 25%
		PV energy charges battery and provides power to the load.
Battery mode	Output power from battery or PV	PV1 AGM 25%
		Battery provides power to the load.
		AGM 25%
Only PV mode	Output power from PV	PV provides power to the load.
		PV1 100%
Fault mode		No charging.
Note:  *Fault mode: Errors are caused by inside circuit error	No output, no charging.	
or external reasons such as over temperature, output short circuited and so on.	. 5 5.	AGM

## **Warning Indicator**

<b>Warning Code</b>	Warning Event	Icon flashing
01	Fan locked	
02	Over temperature	
03	Battery over charged	
04	Low battery	
07	Overload	OVER LOAD 000 25%
10	Inverter power derating	
15	PV is weak	[ <b>15</b> ]
19	Battery is not connected	[bP]△

## **Faults Reference Code**

Fault Code	Fault Event	Icon on
01	Fan is locked.	
02	Over temperature	ERROR
03	Battery voltage is too high.	
04	Battery voltage is too low.	
05	Output is short circuited.	
06	Output voltage is abnormal.	GERROR)
07	Overload time out.	ERROR
08	Bus voltage is too high.	
09	Bus soft start failure.	
10	PV current is over.	ESTROIS
11	PV voltage is over.	SERROR SERVICE
12	Charge current is over.	GROS
51	Over current or surge	ERROR
52	Bus voltage is too low.	
53	Inverter soft start failure.	53,
55	Over DC offset in AC output	55,
56	Battery is not connected.	<u>56</u>
57	Current sensor failure.	5
58	Output voltage is too low.	58,

## **SPECIFICATIONS**

MODEL	6KW TWIN				
RATED OUPUT POWER	6000W				
PV INPUT (DC)	****				
Max. PV Power	6000W				
Max. PV Array Open Circuit Voltage	500 VDC				
PV Input Voltage Range	120 VDC~500 VDC				
MPPT Range @ Operating Voltage	120 VDC~430 VDC				
Max. PV Array Short Circuit Current	27A				
Number of MPP Tracker	1				
GRID-TIE OPERATION					
GRID OUTPUT (AC)					
Nominal Output Voltage	220/230/240 VAC				
	195.5~253 VAC @India regulation				
Feed-in Grid Voltage Range	184 ~ 264.5 VAC @Germany regulation				
	184 ~ 264.5 VAC @South America regulation				
	49~51Hz @India regulation				
Feed-in Grid Frequency Range	47.5~51.5Hz @Germany regulation				
	57~62Hz @South America				
Nominal Output Current	26A				
Power Factor Range	>0.99				
Maximum Conversion Efficiency (DC/AC)	95%				
OFF-GRID, HYBRID OPERATION					
GRID INPUT					
Acceptable Input Voltage Range	90 - 280 VAC or 170 - 280 VAC				
Frequency Range	50 Hz/60 Hz (Auto sensing)				
	< 10ms (For UPS)				
Transfer Time	< 20ms (For Home Appliances)				
	< 50ms (For parallel operation)				
Rating of AC Transfer Relay	40A				
BATTERY MODE OUTPUT (AC)					
Nominal Output Voltage	220/230/240 VAC				
Output Waveform	Pure Sine Wave				
Efficiency (DC to AC)	93%				
BATTERY & CHARGER					
Nominal DC Voltage	48 VDC				
Maximum Charging Current (from Grid)	120A				
Maximum Charging Current (from PV)	120A				
Maximum Charging Current	120A				
GENERAL					
Dimension, D X W X H (mm)	140 x 295 x 468				
Net Weight (kgs)	12				
INTERFACE					
Parallel-able	Yes				
External Safety Box (Optional)	Yes				
Communication	RS232/Dry-Contact/WiFi				
ENVIRONMENT					
Humidity	0 ~ 90% RH (No condensing)				
Operating Temperature	-10°C to 50°C				
1 2 - 1					

## **TROUBLE SHOOTING**

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do		
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	Re-charge battery.     Replace battery.		
No response after power on.	No indication.	<ol> <li>The battery voltage is far too low. (&lt;1.4V/Cell)</li> <li>Battery polarity is connected reversed.</li> </ol>	<ol> <li>Check if batteries and the wiring are connected well.</li> <li>Re-charge battery.</li> <li>Replace battery.</li> </ol>		
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.		
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	<ol> <li>Check if AC wires are too thin and/or too long.</li> <li>Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)</li> </ol>		
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.		
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.		
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.		
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.		
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether		
	Fault code 02	Internal temperature of inverter component is over 100°C.	the ambient temperature is too high.		
		Battery is over-charged.	Return to repair center.		
	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.		
Puzzor boons	Fault code 01	Fan fault	Replace the fan.		
Buzzer beeps continuously and red LED is on.	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	Reduce the connected load.     Return to repair center		
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.		
	Fault code 10	Surge			
	Fault code 12	DC/DC over current or surge.	Restart the unit, if the error happens again, please return to repair center.		
	Fault code 51	Over current or surge.			
	Fault code 52	Bus voltage is too low.			
	Fault code 55	Output voltage is unbalanced.	]		
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.		
	Fault code 11	Solar input voltage is more than 450V.	Solar input voltage is more than 450V.		

## **Appendix I: Parallel function**

#### 1. Introduction

This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase with up to 9 units. The supported maximum output power is 54KW/54KVA.
- 2. Maximum nine units work together to support three-phase equipment. Seven units support one phase maximum. The supported maximum output power is 54KW/54KVA and one phase can be up to 42KW/42KVA.

**NOTE:** If this unit is bundled with share current cable and parallel cable, this inverter is default supported parallel operation. You may skip section 3. If not, please purchase parallel kit and install this unit by following instruction from professional technical personnel in local dealer.

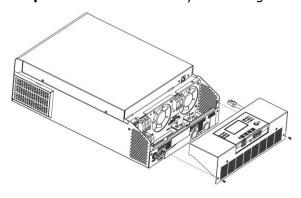
#### 2. Package Contents

In parallel kit, you will find the following items in the package:

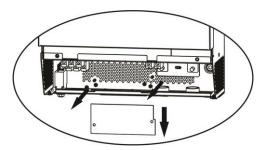


#### 3. Parallel board installation

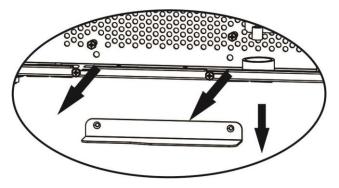
**Step 1:** Remove wire cover by unscrewing all screws.



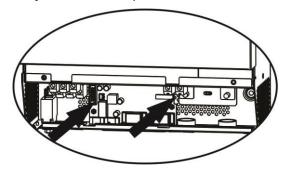
**Step 2:** Remove two screws as below chart and remove 2-pin and 14-pin cables. Take out the board under the communication board.



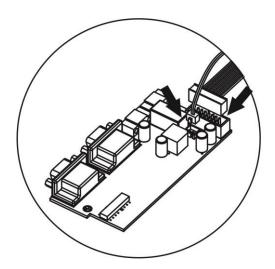
**Step 3:** Remove two screws as below chart to take out cover of parallel communication.



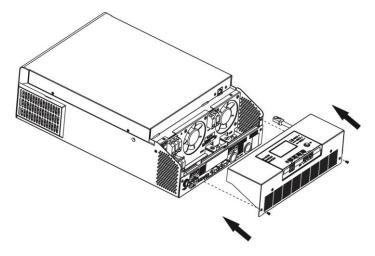
**Step 4:** Install new parallel board with 2 screws tightly.



**Step 6:** Connect 2-pin to original position.



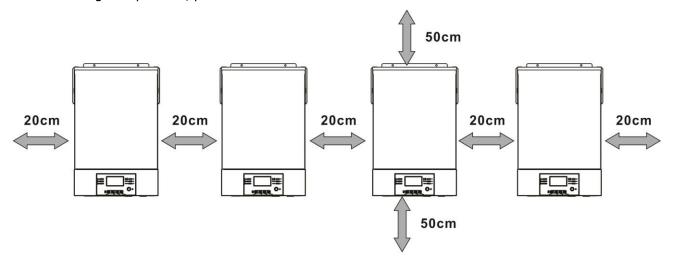
**Step 7:** Put communication board back to the unit.



**Step 8:** Put wire cover back to the unit. Now the inverter is providing parallel operation function.

#### 4. Mounting the Unit

When installing multiple units, please follow below chart.



**NOTE:** For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

#### 5. Wiring Connection

NOTICE: It's requested to connect to battery for parallel operation.

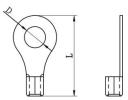
The cable size of each inverter is shown as below:

#### Recommended battery cable and terminal size for each inverter:

	Wine	R	T		
Model	Wire	Cable	Dimen	Torque value	
	Size	mm <sup>2</sup>	D (mm)	L (mm)	value
6KW	1*2AWG	38	6.4	33.2	2~ 3 Nm
TWIN	1.ZAWG	30	0.4	33.2	Z'~ J INIII

**WARNING:** Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

#### Ring terminal:



#### Recommended AC input and output cable size for each inverter:

Model	AWG no.	Torque
6KW TWIN	10 AWG	1.2~1.6Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

**WARNING!!** Make sure all output N wires of each inverter must be connected all the time. Otherwise, it will cause inverter fault in error code #72.

**CAUTION!!** Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input. The recommended mounted location of the breakers is shown in the figures in 5-1 and 5-2.

#### Recommended breaker specification of battery for each inverter:

Model	1 unit*		
6KW TWIN	140A/70VDC		

<sup>\*</sup>If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

#### Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units	7 units	8 units	9 units
CKW TWIN	80A/	120A/	160A/	200A/	240A/	280A/	320A/	360A/
6KW TWIN	230VAC							

**Note1:** Also, you can use 50A for 6KW/6KW TWIN for only 1 unit and install one breaker at its AC input in each inverter.

**Note2:** Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units

#### **Recommended battery capacity**

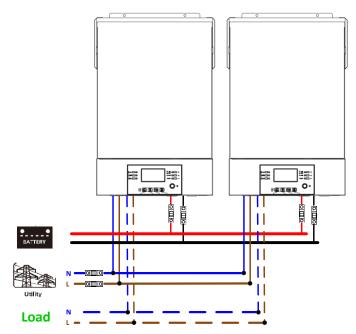
Inverter parallel numbers	2	3	4	5	6	7	8	9
Battery Capacity	400AH	600AH	800AH	1000AH	1200AH	1400AH	1600AH	1800AH

**WARNING!** Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

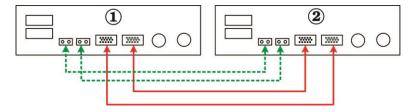
#### 5-1. Parallel Operation in Single phase

Two inverters in parallel:

#### **Power Connection**

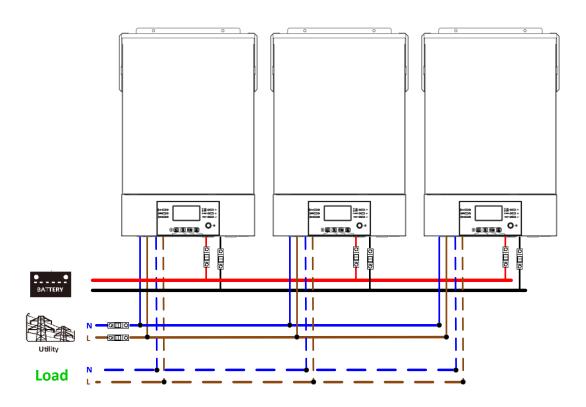


#### **Communication Connection**

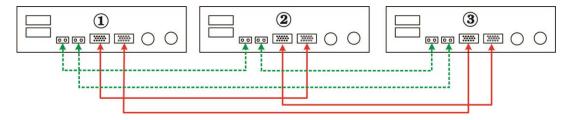


Three inverters in parallel:

#### **Power Connection**

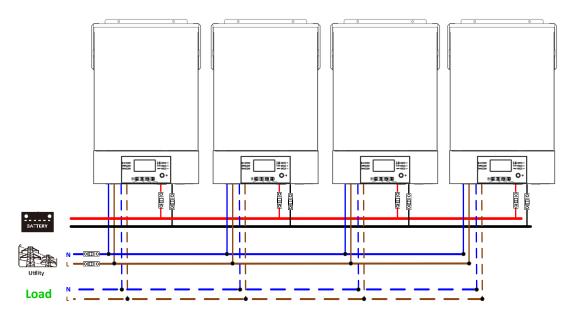


#### **Communication Connection**

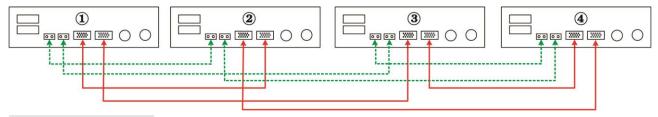


Four inverters in parallel:

#### **Power Connection**

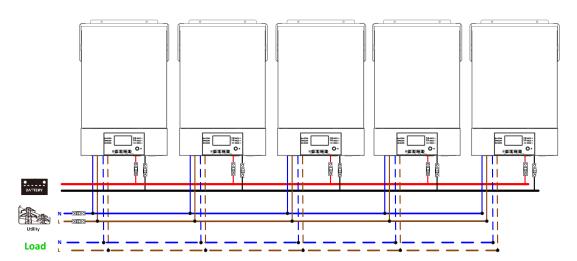


#### **Communication Connection**

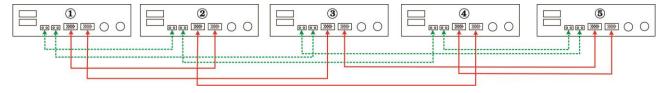


Five inverters in parallel:

#### **Power Connection**

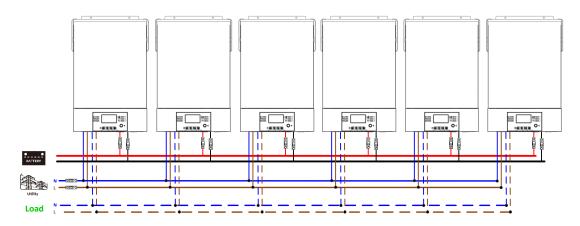


#### **Communication Connection**

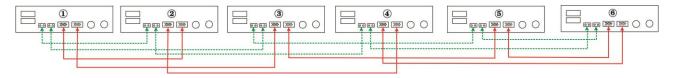


Six inverters in parallel:

#### **Power Connection**

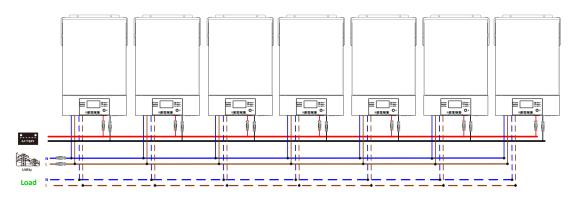


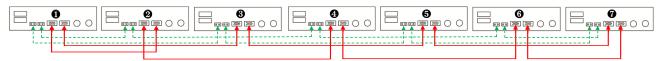
#### **Communication Connection**



Seven to nine inverters in parallel:

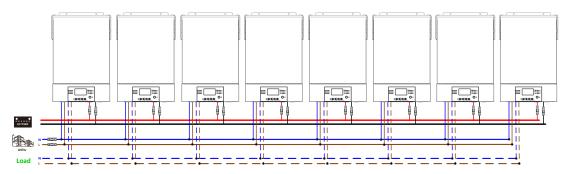
#### **Power Connection**





#### Eight to nine inverters in parallel:

#### **Power Connection**

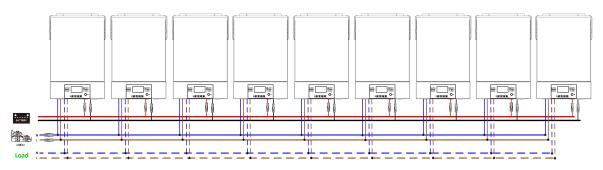


#### **Communication Connection**



Nine to nine inverters in parallel:

#### **Power Connection**



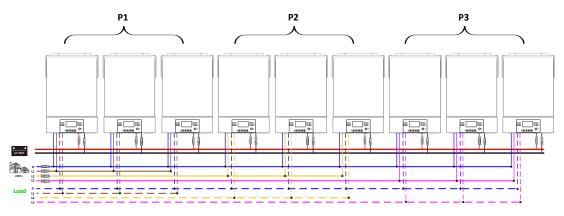
#### **Communication Connection**

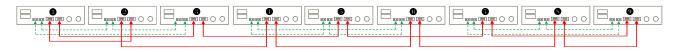


#### 5-2. Support 3-phase equipment

Three inverters in each phase:

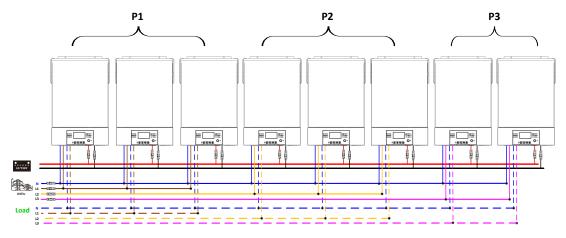
#### **Power Connection**





Three inverters in one phase, three inverters in second phase and two inverter for the third phase:

#### **Power Connection**

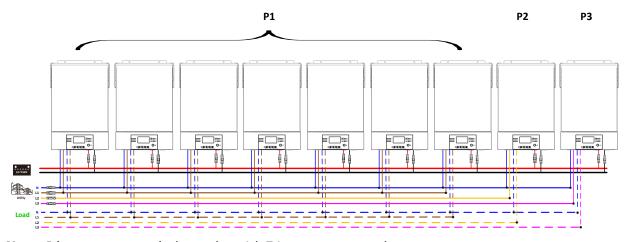


#### **Communication Connection**



Seven inverters in one phase and one inverter for the other two phases:

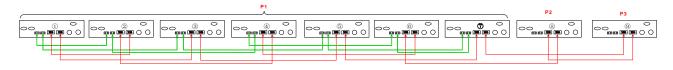
#### **Power Connection**



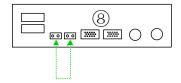
**Note**: It's up to customer's demand to pick 7 inverters on any phase.

P1: L1-phase, P2: L2-phase, P3: L3-phase.

#### **Communication Connection**

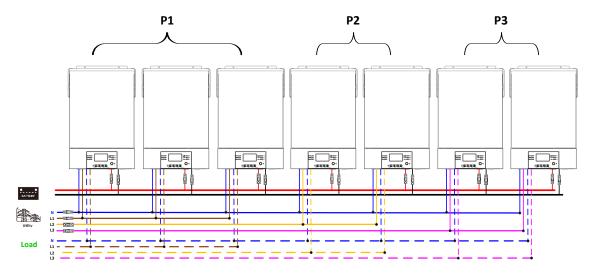


**Note**: If there is only one unit in one phase, this unit doesn't need to connect the current sharing cable. Or you connect it like as below:

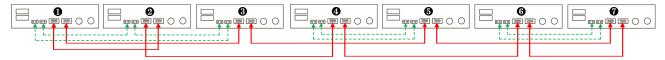


Three inverters in one phase, two inverters in second phase and two inverters for the third phase:

#### **Power Connection**

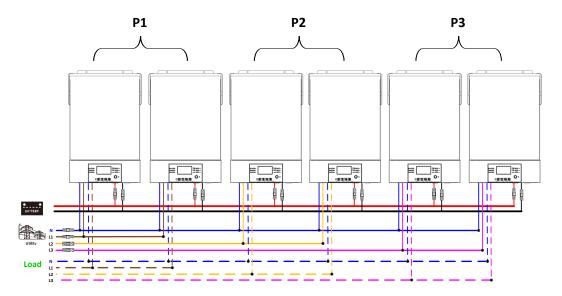


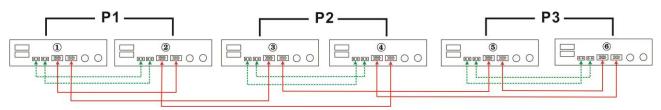
#### **Communication Connection**



Two inverters in each phase:

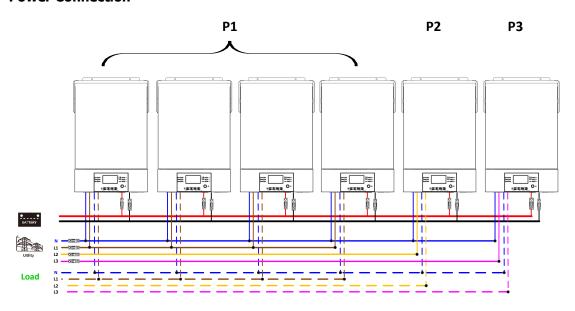
#### **Power Connection**



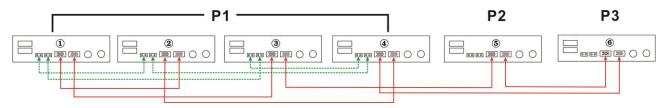


Four inverters in one phase and one inverter for the other two phases:

#### **Power Connection**

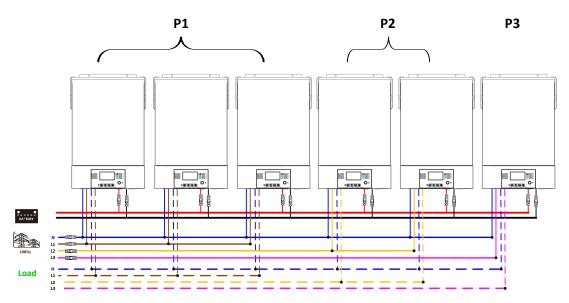


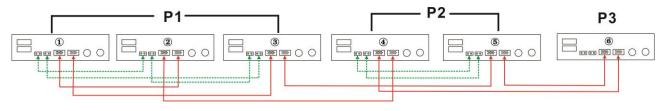
#### **Communication Connection**



Three inverters in one phase, two inverters in second phase and one inverter for the third phase:

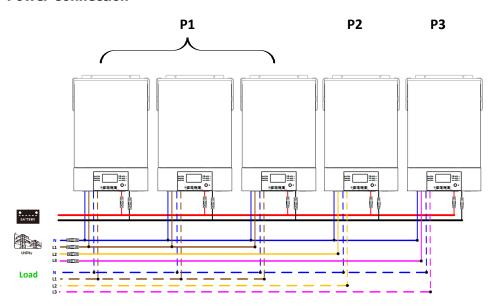
#### **Power Connection**



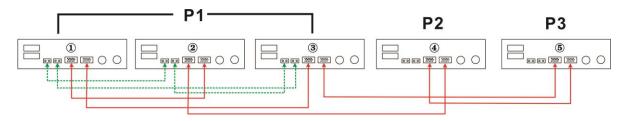


Three inverters in one phase and only one inverter for the remaining two phases:

#### **Power Connection**

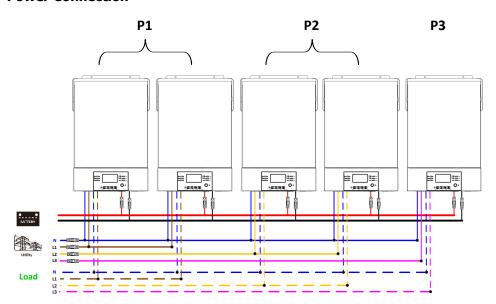


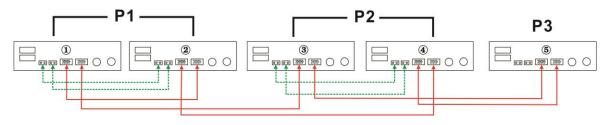
#### **Communication Connection**



Two inverters in two phases and only one inverter for the remaining phase:

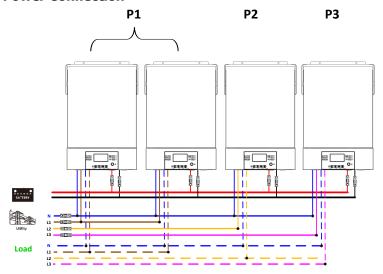
#### **Power Connection**



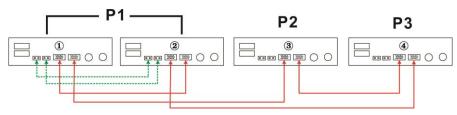


Two inverters in one phase and only one inverter for the remaining phases:

#### **Power Connection**

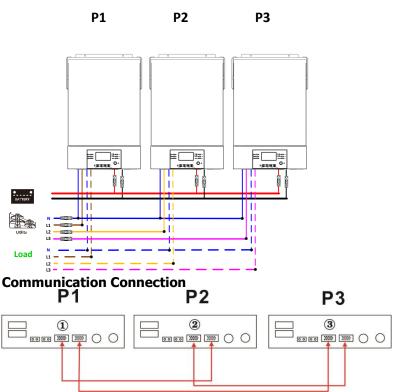


#### **Communication Connection**



One inverter in each phase:

#### **Power Connection**



**WARNING:** Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

#### 6. PV Connection

Please refer to user manual of single unit for PV Connection.

**CAUTION:** Each inverter should connect to PV modules separately.

# 7. LCD Setting and Display

### **Setting Program:**

Program	Description	Selectable option	
	AC output mode *This setting is only available when the inverter is in standby mode (Switch off).	Single: 28 51 5	When the units are used in parallel with single phase, please select "PAL" in program 28.  It is required to have at least 3 inverters or maximum 6 inverters to support three-phase equipment. It's required to have at least one inverter in each phase or it's up to four inverters in one phase. Please refers to 5-2 for detailed information.  Please select "3P1" in program 28 for the inverters connected to L1 phase, "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for the inverters connected to L3 phase.
28		Parallel:	
		L1 phase:	
		L2 phase:	
		5 <u>8</u> 365	Be sure to connect share current cable to units which are on the same phase.
		L3 phase:	Do NOT connect share current cable between units on different phases.
		5 <u>8</u> 363	Besides, power saving function will be automatically disabled.

### Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	<u> 50</u>
71	Firmware version inconsistent	
72	Current sharing fault	
80	CAN fault	80
81	Host loss	
82	Synchronization loss	82
83	Battery voltage detected different	83
84	AC input voltage and frequency detected different	
85	AC output current unbalance	85
86	AC output mode setting is different	ERROR .

#### 8. Commissioning

#### Parallel in single phase

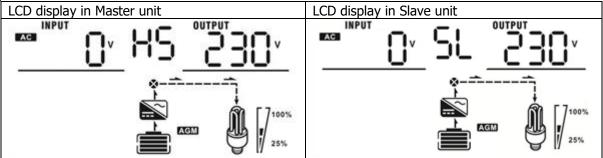
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

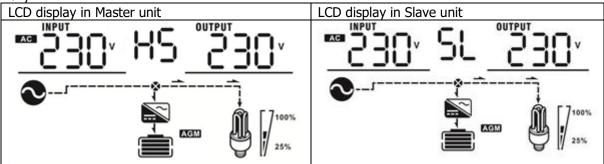
Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units.

**NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on each unit.



**NOTE:** Master and slave units are randomly defined. Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at the same time. If not, it will display fault 82 in following-order inverters. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

#### Support three-phase equipment

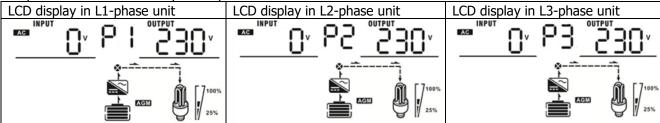
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

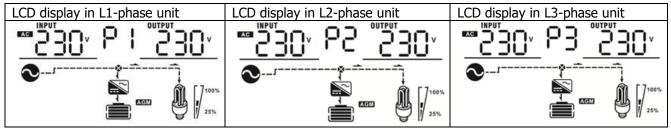
Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units

**NOET:** It's necessary to turn off switch when setting LCD program. Otherwise, the setting can not be programmed.

Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon will flash and they will not work in line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed. Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

#### 9. Trouble shooting

Situation		
Fault Code	Fault Event Description	Solution
60	Current feedback into the inverter is detected.	<ol> <li>Restart the inverter.</li> <li>Check if L/N cables are not connected reversely in all inverters.</li> <li>For parallel system in single phase, make sure the sharing are connected in all inverters.</li> <li>For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases.</li> <li>If the problem remains, please contact your installer.</li> </ol>
71	The firmware version of each inverter is not the same.	<ol> <li>Update all inverter firmware to the same version.</li> <li>Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update.</li> <li>After updating, if the problem still remains, please contact your installer.</li> </ol>
72	The output current of each inverter is different.	<ol> <li>Check if sharing cables are connected well and restart the inverter.</li> <li>If the problem remains, please contact your installer.</li> </ol>
80	CAN data loss	1 Charly if communication cables are connected well and restart the
81	Host data loss	<ol> <li>Check if communication cables are connected well and restart the inverter.</li> </ol>
82	Synchronization data loss	If the problem remains, please contact your installer.
83	The battery voltage of each inverter is not the same.	<ol> <li>Make sure all inverters share same groups of batteries together.</li> <li>Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter.</li> <li>If the problem still remains, please contact your installer.</li> </ol>
84	AC input voltage and frequency are detected different.	<ol> <li>Check the utility wiring conncetion and restart the inverter.</li> <li>Make sure utility starts up at same time. If there are breakers installed between utility and inverters, please be sure all breakers can be turned on AC input at same time.</li> <li>If the problem remains, please contact your installer.</li> </ol>
85	AC output current unbalance	<ol> <li>Restart the inverter.</li> <li>Remove some excessive loads and re-check load information from LCD of inverters. If the values are different, please check if AC input and output cables are in the same length and material type.</li> <li>If the problem remains, please contact your installer.</li> </ol>
86	AC output mode setting is different.	<ol> <li>Switch off the inverter and check LCD setting #28.</li> <li>For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on #28.</li> <li>For supporting three-phase system, make sure no "PAL" is set on #28.</li> <li>If the problem remains, please contact your installer.</li> </ol>

# **Appendix II: BMS Communication Installation**

#### 1. Introduction

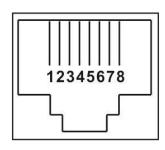
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

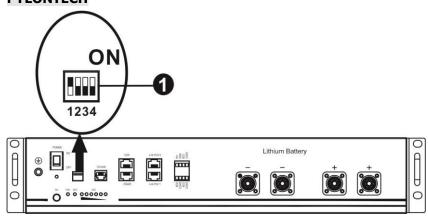
- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

#### 2. Pin Assignment for BMS Communication Port

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND



#### 3. Lithium Battery Communication Configuration PYLONTECH



Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are to set up battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

**NOTE:** "1" is upper position and "0" is bottom position.

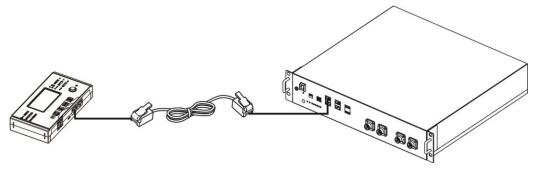
				·
Dip 1	Dip 2	Dip 3	Dip 4	Group address
	0	0	0	Single group only. It's necessary to set up master battery with this setting and slave batteries are unrestricted.
1: RS485	1	0	0	Multiple group condition. It's necessary to set up master battery on the first group with this setting and slave batteries are unrestricted.
baud rate=9600  Restart to take effect	0	1	0	Multiple group condition. It's necessary to set up master battery on the second group with this setting and slave batteries are unrestricted.
	1	1	0	Multiple group condition. It's necessary to set up master battery on the third group with this setting and slave batteries are unrestricted.
	0	0	1	Multiple group condition. It's necessary to set up master battery on the forth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's necessary to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

**NOTE:** The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

#### 4. Installation and Operation

#### **PYLONTECH**

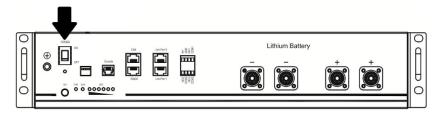
After configuration, please install LCD panel with inverter and Lithium battery with the following steps. Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



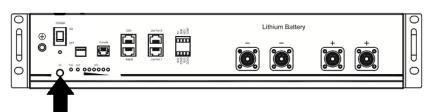
#### Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "PYL" in LCD program 5. Others should be "USE".

Step 2. Switch on Lithium battery.



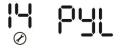
Step 3. Press more than three seconds to start Lithium battery, power output ready.



Step 4. Turn on the inverter.

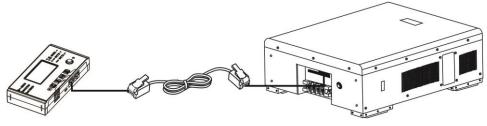


Step 5. Be sure to select battery type as "PYL" in LCD program 14.



#### **WECO**

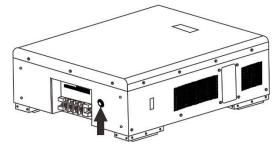
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



#### Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "WEC" in LCD program 5. Others should be "USE".

Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.

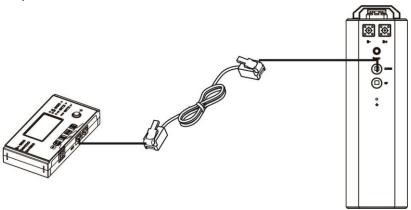


Step 4. Be sure to select battery type as "WEC" in LCD program 14.



#### **SOLTARO**

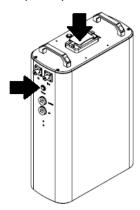
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



#### Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "SOL" in LCD program 5. Others should be "USE".

Step 2. Open DC isolator and switch on Lithium battery.



Step 3. Turn on the inverter.



Step 4. Be sure to select battery type as "SOL" in LCD program 14.



#### 4. LCD Display Information

Press "UP" or "DOWN" key to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as below screen.

Selectable information			LCD display
Battery pack	numbers	&	Battery pack numbers = 3, battery group numbers = 1
Battery group n	umbers		PU1 100%

#### **5. Code Reference**

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
	If battery status is not allowed to charge and discharge after the communication
ERROR	between the inverter and battery is successful, it will show code 60 to stop charging and
	discharging battery.
ERROR	Communication lost (only available when the battery type is setting as "Pylontech Battery" or "WECO Battery" or "Soltaro Battery")  • After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery.
ر ک	<ul> <li>Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.</li> </ul>
ERROR	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
ERROR	If battery status must to charge after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
ERROR	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharge battery.

# Appendix III: The Wi-Fi Operation Guide in Remote Panel

#### 1. Introduction

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with SolarPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.

The major functions of this APP:

- Delivers device status during normal operation.
- Allows to configure device setting after installation.
- Notifies users when a warning or alarm occurs.
- Allows users to query inverter history data.



#### 2. SolarPower App

甲、 Download and install APP

#### Operating system requirement for your smart phone:

- iOS system supports iOS 9.0 and above
- Android system supports Android 5.0 and above

Please scan the following QR code with your smart phone and download SolarPower App.





Android

iOS system

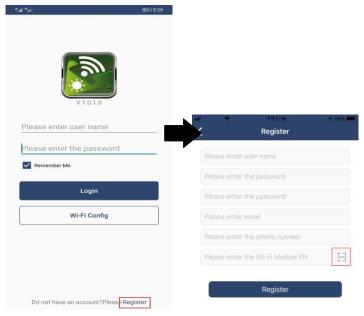
Or you may find "SolarPower" app from the Apple® Store or "SolarPower Wi-Fi" in Google® Play Store.



#### **Initial Setup**

Step 1: Registration at first time

After the installation, please tap the shortcut icon to access this APP on your mobile screen. In the screen, tap "Register" to access "User Registration" page. Fill in all required information and scan the remote box PN by tapping icon. Or you can simply enter PN directly. Then, tap "Register" button.

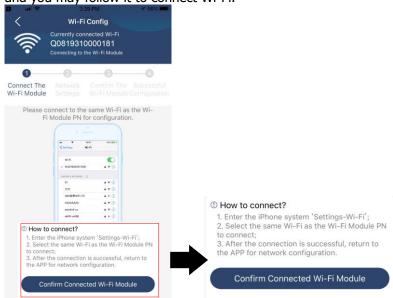


Then, a "Registration success" window will pop up. Tap "Go now" to continue setting local Wi-Fi network connection.



Step 2: Local Wi-Fi Module Configuration

Now, you are in "Wi-Fi Config" page. There are detailed setup procedure listed in "How to connect?" section and you may follow it to connect Wi-Fi.



Enter the "Settings→Wi-Fi" and select connected Wi-Fi name. The connected Wi-Fi name is the same to your Wi-Fi PN number and enter default password "12345678".



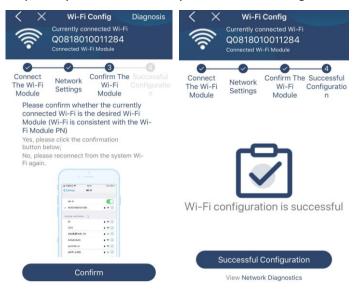
Then, return to SolarPower APP and tap "Confirm Connected Wi-Fi Module "button when Wi-Fi module is connected successfully.

Step 3: Wi-Fi Network settings

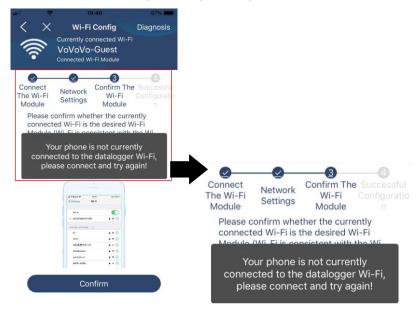
Tap icon to select your local Wi-Fi router name (to access the internet) and enter password.



Step 4: Tap "Confirm" to complete the Wi-Fi configuration between the Wi-Fi module and the Internet.

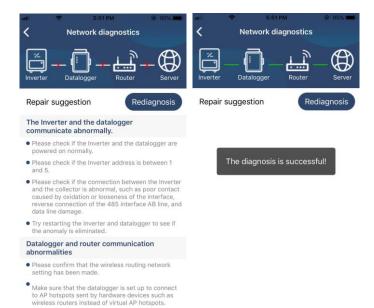


If the connection fails, please repeat Step 2 and 3.



#### **Diagnose Function**

If the module is not monitoring properly, please tap "Diagnosis" on the top right corner of the screen for further details. It will show repair suggestion. Please follow it to fix the problem. Then, repeat the steps in the chapter 4.2 to re-set network setting. After all setting, tap "Rediagnosis" to re-connect again.



#### **Login and APP Main Function**

After finishing the registration and local Wi-Fi configuration, enter registered name and password to login. Note: Tick "Remember Me" for your login convenience afterwards.



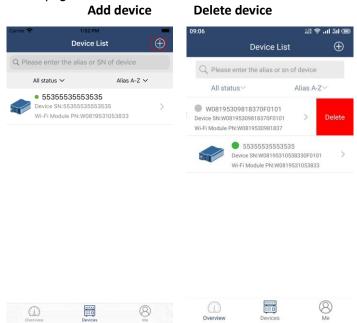
#### Overview

After login is successfully, you can access "Overview" page to have overview of your monitoring devices, including overall operation situation and Energy information for Current power and Today power as below diagram.

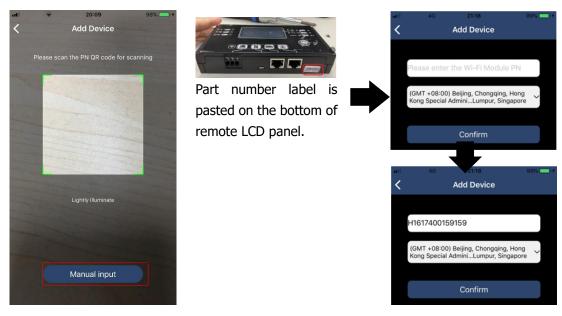


#### Devices

Tap the icon (located on the bottom) to enter Device List page. You can review all devices here by adding or deleting Wi-Fi Module in this page.



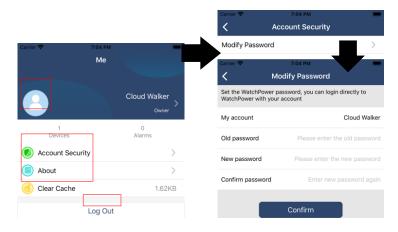
Tap icon on the top right corner and manually enter part number to add device. This part number label is pasted on the bottom of remote LCD panel. After entering part number, tap "Confirm" to add this device in the Device list.



For more information about Device List, please refer to the section 2.4.

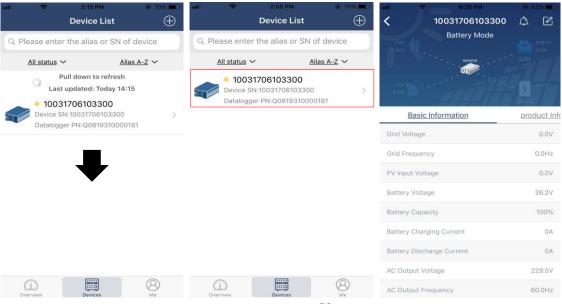
#### ME

In ME page, users can modify "My information", including [User's Photo], [Account security], [Modify password], [Clear cache], and [Log-out], shown as below diagrams.



#### 乙、 **Device List**

In Device List page, you can pull down to refresh the device information and then tap any device you want to check up for its real-time status and related information as well as to change parameter settings. Please refer to the parameter setting list.



#### Device Mode

On the top of screen, there is a dynamic power flow chart to show live operation. It contains five icons to present PV power, inverter, load, utility and battery. Based on your inverter model status, there will be [Standby Mode], [Line Mode], [Battery Mode].

**[Standby Mode]** Inverter will not power the load until "ON" switch is pressed. Qualified utility or PV source can charge battery in standby mode.



**[Line Mode]** Inverter will power the load from the utility with or without PV charging. Qualified utility or PV source can charge battery.





**[Battery Mode]** Inverter will power the load from the batter with or without PV charging. Only PV source can charge battery.





#### Device Alarm and Name Modification

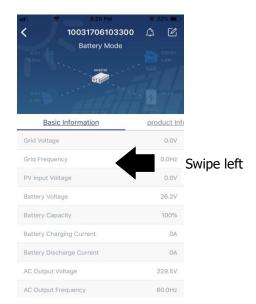
In this page, tap the icon on the top right corner to enter the device alarm page. Then, you can review alarm history and detailed information. Tap the icon on the top right corner, a blank input box will pop out. Then, you can edit the name for your device and tap "Confirm" to complete name modification.





#### **Device Information Data**

Users can check up [Basic Information], [Product Information], [Rated information], [History], and [Wi-Fi Module Information] by swiping left.



**[Basic Information]** displays basic information of the inverter, including AC voltage, AC frequency, PV input voltage, Battery voltage, Battery capacity, Charging current, Output voltage, Output frequency, Output apparent power, Output active power and Load percent. Please slide up to see more basic information.

**[Production Information]** displays Model type (Inverter type), Main CPU version, Bluetooth CPU version and secondary CPU version.

**[Rated Information]** displays information of Nominal AC voltage, Nominal AC current, Rated battery voltage, Nominal output voltage, Nominal output frequency, Nominal output current, Nominal output apparent power and Nominal output active power. Please slide up to see more rated information.

**[History]** displays the record of unit information and setting timely.

[Wi-Fi Module Information] displays of Wi-Fi Module PN, status and firmware version.

#### Parameter Setting

This page is to activate some features and set up parameters for inverters. Please be noted that the listing in "Parameter Setting" page in below diagram may differ from the models of monitored inverter. Here will briefly highlight some of it, [Output Setting], [Battery Parameter Setting], [Enable/ Disable items], [Restore to the defaults] to illustrate.



There are three ways to modify setting and they vary according to each parameter.

- a) Listing options to change values by tapping one of it.
- b) Activate/Shut down functions by clicking "Enable" or "Disable" button.
- c) Changing values by clicking arrows or entering the numbers directly in the column. Each function setting is saved by clicking "Set" button.

Please refer to below parameter setting list for an overall description and be noted that the available

parameters may vary depending on different models. Please always see the original product manual for detailed setting instructions.

Parameter setting list:

Item		Description
Output setting	Output source	To configure load power source priority.
	priority	
	AC input range	Input voltage range selection
	Output voltage	To set output voltage.
	Output	To set output frequency.
	frequency	
Battery	Battery Type	Select connected battery type
parameter	Battery Cut-off	Set battery cut-off voltage
setting	Voltage	Set battery cut-on voltage
	Bulk Charging	Set battery bulk charging voltage
	Voltage	
	Battery Float	Set battery floating charging voltage
	Voltage	Set battery floating charging voltage
	Max Charging	To configure total charging current for solar and utility chargers.
	Current	
	Max AC	
	Charging	Set maximum utility charging current
	Current	
	Charging	To configure charger source priority
	Source Priority	To configure charger source priority
	Back To Grid	Set battery voltage to stop discharging when grid is available
	Voltage	Set buttery voltage to stop discharging when grid is available
	Back To	
	Discharge	Set battery voltage to stop charging when grid is available
	Voltage	
Enable/Disable	Overload Auto	If disabled, the unit won't be restarted after overload occurs.
Functions	Restart	·
	Overload	If disabled, the unit won't be restarted after over-temperature fault is
	Temperature	solved.
	Auto Restart	
	Overload	If enabled, the unit will enter bypass mode when overload occurs.
	Bypass	
	Beeps While	If enabled, buzzer will alarm when primary source is abnormal.
	Primary Source	
	Interrupt	
	Buzzer	If disabled, buzzer won't be on when alarm/fault occurred.
	Backlight	If disabled, LCD backlight will be off when panel button is not operated
	1.60.6	for 1 minute.
	LCD Screen	If selected, no matter how users switch display screen, it will
	Return To	automatically return to default display screen (Input voltage /output
	Default Display	voltage) after no button is pressed for 1 minute.
	Fault Code	If enabled, fault code will be recorded in the inverter when any fault
	Record	happens.
	Solar Supply	Set solar power as priority to charge the battery or to power the load.
	Priority	· · · · · · · · · · · · · · · · · · ·

	Reset PV Energy Storage	If clicked, PV energy storage data will be reset.
	Start Time For Enable AC Charge Working	The setting range of start charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour.
	Ending Time For Enable AC Charge Working	The setting range of stop charging time for AC charger is from 00:00 to 23:00. The increment of each click is 1 hour.
	Scheduled Time For AC Output On	The setting range of scheduled time for AC output on is from 00:00 to 23:00. The increment of each click is 1 hour.
	Scheduled Time For AC Output Off	The setting range of scheduled time for AC output off is from 00:00 to 23:00. The increment of each click is 1 hour.
	Country Customized Regulations	Select inverter installed area to meet local regulation.
	Set Date Time	Set date time.
Restore to the default	This function is to	restore all settings back to default settings.